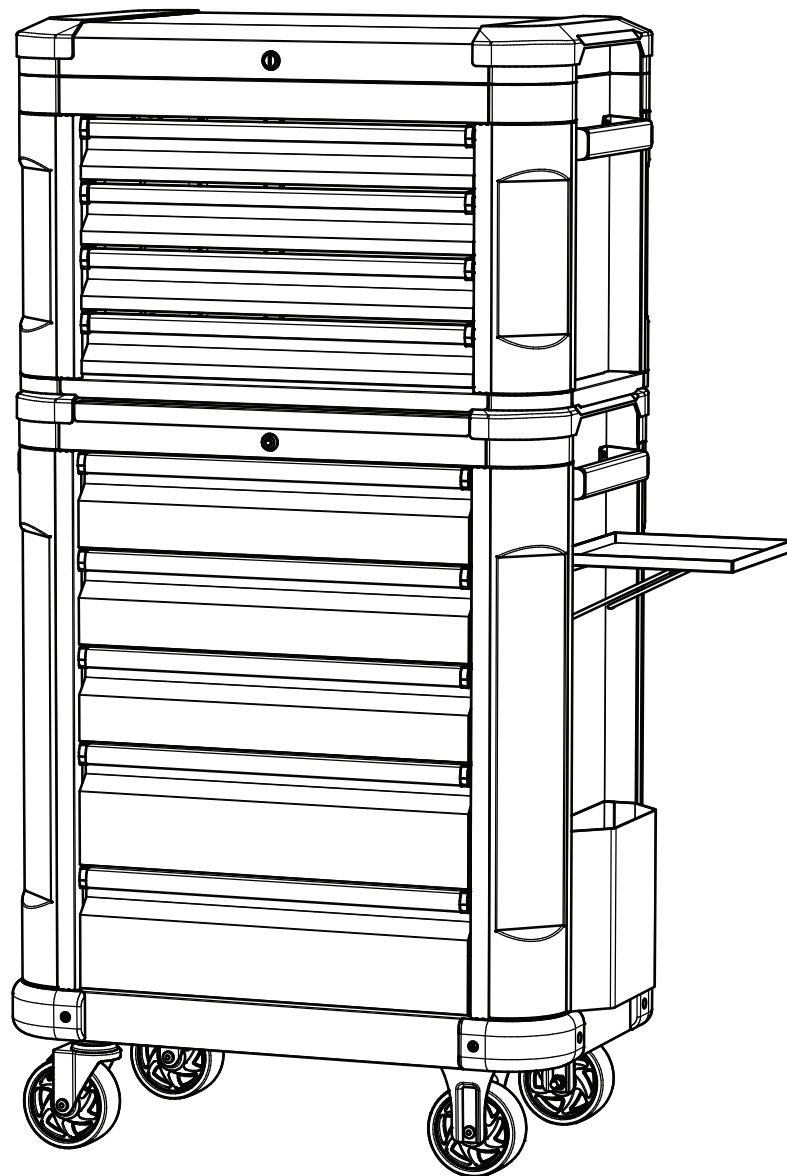




STC30TB

***30" 5 Drawer Tool Chest
& Top Cabinet Combo Set***



ASSEMBLY INSTRUCTION GUIDE

ROLLER CABINETS

•TO REMOVE DRAWERS: (Picture)

Pull drawer out until it is almost fully extended.

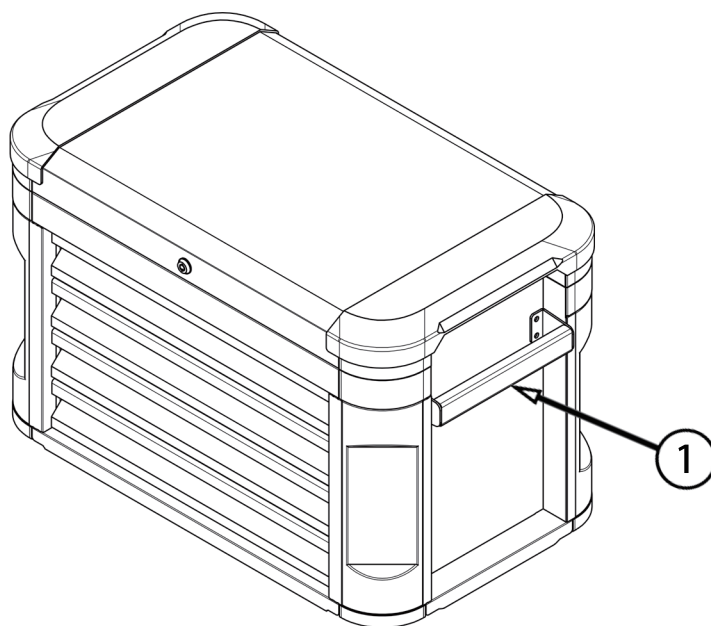
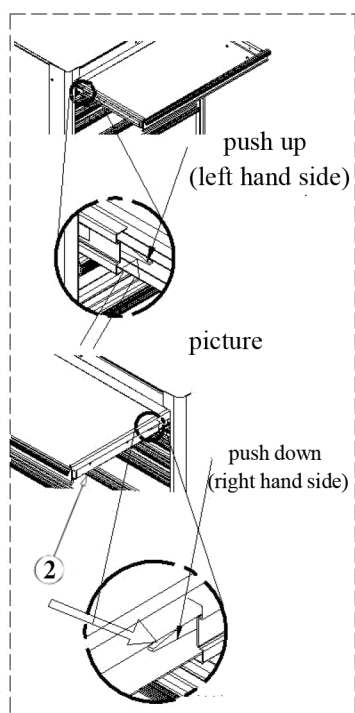
Push down on the right hand black release lever, while pulling up on the left hand black release lever.

Hold the levers in positions as instructed above, then pull the drawer outward until it is released from the drawer slide.

•TO REPLACE DRAWERS:

Extend the drawer slides from the cabinet.

Insert the brackets on each side of the drawer into the slots in the cabinet slides. (Be careful that the drawer brackets are in their proper position.) Once the drawer brackets are properly inserted, completely close the drawer to set the slides in their proper positions.



No.	Title	Quantit	No.	Title	Quantit
1	Side Handle	2			
2	Ball Bearin Slide	4			

ROLLER CABINETS

CASTER INSTALLATION: (Picture 2)

Lay cabinet down on its back. Use packaging material to protect the paint finish. Please mount both swivel casters on the same side of the Roller Cabinet as the side handle. Each caster uses four M8X20 screws.

TO REMOVE DRAWERS: (Picture 3)

Pull drawer out until it is almost fully extended.

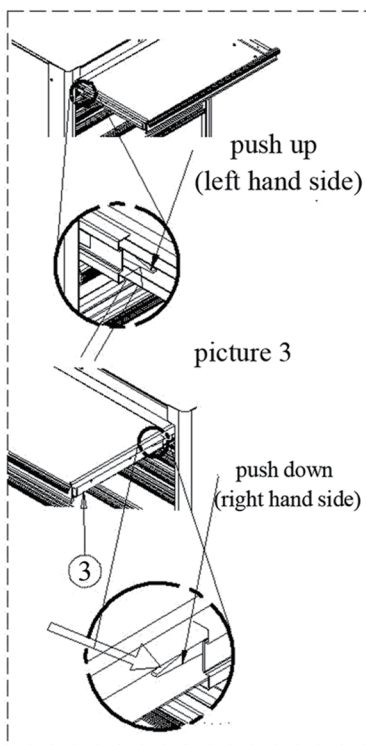
Push down on the right hand black release lever, while pulling up on the left hand black release lever.

Hold the levers in positions as instructed above, then pull the drawer outward until it is released from the drawer slide.

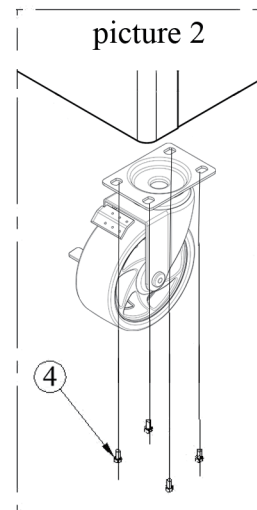
TO REPLACE DRAWERS:

Extend the drawer slides from the cabinet.

Insert the brackets on each side of the drawer into the slots in the cabinet slides. (Be careful that the drawer brackets are in their proper position.) Once the drawer brackets are properly inserted, completely close the drawer to set the slides in their proper positions.



Picture 1



No.	Title	Quantit	No.	Title	Quantit
1	Fixed Caster	2	3	Ball Bearin Slide	5
2	Swivel Caster With Brake	2	4	Bolt M8X20	16



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